# IMPORTANT

Make these additions in this catalog NOW!

PAGE 4. RECTANGULAR ALUMINUM BARS

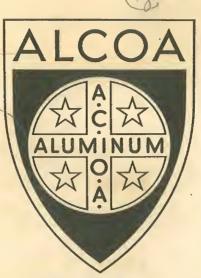
SIZE WEIGHT 2.250 34" x 3" 2.700

PAGE 8. Insert above line reading "16505 RE Handrail End" the following:
For No. 4915 Aluminum Rail.

**PAGE 23.** Aluminum Window Sills shown are Type "C".

Top dimension line is "A." Second dimension line is "B." ARCHITECTURAL ALUMINUM

**PRODUCTS** 



Registered U.S. Pat. Off.

ALUMINUM COMPANY OF AMERICA

J.G. Braun Company

Architectural Metals and Supplies

609-615 SO. PAULINA ST. CHICAGO 12, ILL.

EST. 1887

537-541 W. 35TH ST. NEW YORK 1, N. Y.

## **FOREWORD**

The Alcoa Extruded Aluminum shapes and miscellaneous aluminum, Tubing, Pipe, Castings, etc. shown on the following pages represent possibly the largest offering of **Architectural Aluminum** available from warehouse stock.

Of the many new designs added to this Catalog, we want to draw particular attention to the ornamental aluminum castings shown on pages 10 to 15 inclusive. They have been carefully designed and are especially suited for Railings and Trellis. They are light in weight. double faced, and all authentic details have been retained.

Although many new items are shown, we can also supply additional shapes from open mill dies or from dies made for customers exclusive use. There is a nominal charge for special dies.

The designs illustrated are carried in lengths and alloys best suited to their particular use. This information is shown in numerical index on following pages. The illustrations are generally shown in full size but are subject to variation and revision from time to time.

We solicit your inquiries and suggestions.

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Angles 5	Mouldings—Extruded16 to 25
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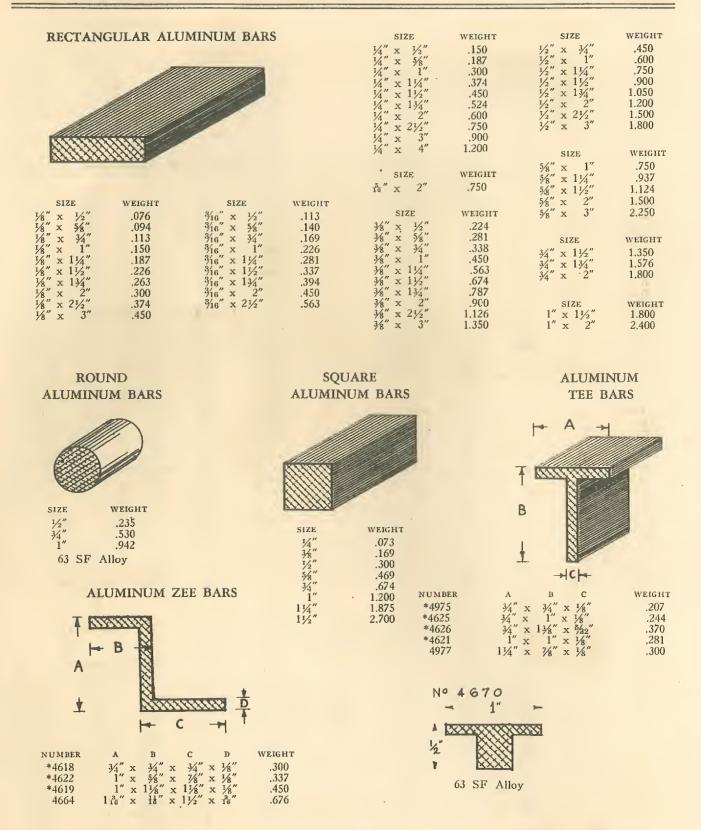
# NUMERICAL INDEX

			Length	
No.	Page	Weight	Feet	Alloy
4560	9			
4561 4562	-			
4563				
4564				
4570				
4571 4572				
4576				
4576A		· · · · · · · · · · · · · · · · · · ·		
4587	9-32			"
4593			20	63ST5
4607	5	637	16	63ST5
4608	5	637 1.262	16	63ST5
4609		300		
4610			16 16	
4612	5-6 <sub></sub>		20	
4613	. 5	413	16	63ST5
4614			16	63ST5
4616	- 5-6 5-6		16	
4618	4		16	
4619		450	16	63SF
4620			16	
4621	- 4 - 4		16 16	
4623			16	
4625	4-23	.244	16	
4626			16	
4627 4628	- 5		16 16	
4629	5		16	
4630	_ 5	281	16	63ST5
4631	_ 5		16	
4632			16	
4634		116	16	63SF
4635		206	16	63ST5
4636			16	
4637 4638			16 16	
4639	_ 5-22		16	63ST5
4640	_ 21	066	16	63SF
4641	_ 21		16	
4642 4643			16 16	
4644			16	
4645			16	63SF
4646			16	
4647 4648	_ 21 _ 20	.128	16 12–16	63SF
4649	_ 20	.216	12-10	63SF
4650	_ 16	058	12	63SF
4651	20	216	12	63SF
4653	20	093	16	63SF
4654 4656	20 20		16 16	1260
4657	20	157	16	63SF
4658	21	228	16	63SF
4659 4660	21	257	16 16	63SF
4661	21	201	16	63SF
4662	21	301	16	63SF
4663	5	694	16	63ST5
4664	4 4-22	676	16	63ST5
10/ 0	4-66	'917	16	035F

			Length	
No.	Page	Weight	Feet	Alloy
4671			16	63SF
4672	22	364	16 16	63SF
4679		080	16	63SF
4680	16	.135	16	63SF
4681	16	252	16	63SF
4682	16	282	16 16	63SF
4683 4687			16	63SF
4600	20	180	12	63SF
4695	21-22	188	16	63SF
4704	26	963 1,147	20	61820
4705 4706		1.291	20	63ST5
4708	26	—	16	
	16-22	168	16	
4711		228	16 16	035F ,
4712 4713	16 16-22	.061	16	63SF
4720		192	16	63SF
4721	16	234	16	63SF
4722			16 16	63SF
4723 4724	16 16		16	
4725			16	
4726		450	16	63SF
4728			16 16	63SF
4729 4730			16	
4731		306	16	63SF
4733	21	148	16	63SF
4734	21 21	187	16 16	63SF
4735 4737	21		16	
4738		527	16	63SF
4739			16	
4740			16 16	
4742			16	
4743	21	230	16	63SF
4745		.360	16	63SF
4746 4748		206	16	03SF
4749		.350	16	03SF
4750	16	420	16	63SF
4751	16		16	
4752 4753			16	
4754			16	
4755	16	168	16	63SF
4757		125	16	63SF
4766 4767		408 425	16 16	63SF
4768		492	16	63SF
4769	17	564	16	63SF
4770	20	433	16	63SF
4771 4773	20 24		16 16	63SF
4774	24	235	16	63SF
4775	24	431	16	63SF
4776		528	16	63SF
4777	16–24 24	438	16 16	63SF
4779	24	431 _	16	63SE
4780	25	1.600	20	63SF
4781	25	.492	16	63SF
4782 4783	25 21 <b>–</b> 25	.409	16 16	035F
,, 50				ofor

# NUMERICAL INDEX

			Length						Length	
No.		Weight	Feet	Alloy	N	o. I	Page	Weight	Feet	Alloy
4784	22	718	16	63SF		02	7	1.192	20	63ST5 63ST5
4785	22	602 410	16	63SF		03	6	794 1.244	20	
4786 4788	24	410	16	032F		05	6	710	20	63ST5
4789		.391	16	63SF		06	6	670	20	63ST5
4790	22	299	16	63SF	49	07	7	.900	_20	63ST5
4791	24	366	16	63SF		008800	6	.838	20	63ST5
4792	24	454	16	63SF		009	6	690	20	63515
4793	24	361	16	63SF		012	/		20	63ST5
4794 4796	24	330	10	1200		)13 )14	7	581	20	63ST5
4790	21-22	187	16	63SF		015	7	.852	20	63ST5
4800	25		20	63SF		016	7	1.408	20	63ST5
4801	25	847	20	63SF		020		384	16	63SF
4802	26	402	20	63ST5		921	23	420 430	10	03SF
4803	26	.476	20	63ST5		922 923	23	430	16	63SE
4804 4805	20	894	<u>4</u> 0	615C0		930	23		16	63SF
4807	26	1.798	20	63ST5		931	23	.650	16	63SF
4809	26	.180	20	63ST5		932	23	,660	16	63SF
4810	26	232	20	63ST5		933	23	796	16	63SF
4811	10	.420	16	63ST5		954		145 158	16	63ST
4812		810				955 958	. 5.6	360	20	7660
4813 4814		431 860				959	5-6	.251	20	63ST
4815		800				962	5	300	16	63ST
4817		1.913				963	5-6	.413	16	63ST
4818	21	120	16	63SF		965	. 5-6	.564	20	63ST
4819	21	150	16	63SF	4	966	. 5	863 564	16	63ST
4820	21	056	16	63SF	4	967 968		504	16	0351
4821 4822	21	064 043	16	03SF		969		1.013	16	63ST
4823	20	062	16	03SF	4	970	5	1.940	20	63ST
4826		160			4	975	4	207	16	63SF
4829	20	136	20	63SF	4	977	_ 4	300	16	63ST
4830	20	095	20	63SF		984	. 20	092	12-20	63SF
4834	20	.196	20	63SF	4	986	. 3 13 15	450	10	Castin
4835 4836	20	112 128	_ 11-10-20	±035F		900				
4837	20	129	20	63SF		902				
4838	20	105	20	63SF	9	906	_ 11			
4839	20	106	_12-20	63SF		907				
4840	20	104	_12-20	63SF		908				
4851		618			Š	9909 910	_ 11			
4852 4853	19	756 740	20	035F	3	911	13			
4854		1.133	20	63SF		920	. 14			
4858	19	624	16	63SF	g	921	_ 14			
4859	18	1.062	20	63SF	9	922	_ 14			"
4860	19		16			923	_ 14			
4861 4863		1.212 596	16 16			)930 )931	_ 12			
4864		,830			ć	940	10			
4867	19			63ST5		941	10			
4868	19		16	63ST5	19	0047	_ 26		16	63ST
4869	19	930	16	63ST5	19	0043	_ 26	1.102	16	63S7
4870	18	1.048				Ю49		1.226		
4882	17	852	20	63SF		5723 5724	- 28 28	1.092 371	10	6361
4883 4884	18	1.020 769				5725	28	569	10	1259
4885	1/ 17	733	20	1200		734		524		
4887	18	806			37	7735	_ 23	574	21	63SF
4888	18	902	20	63SF	. 37	7736	_ 23	636	21	63SF
4889	17	576	20	63SF		7737	_ 23	691	21	63SI
4890		806				7738	_ 23	.746	21	63SI
4891	19	954				739 8649		804		
4900 4901	0	1.018 608	20	63ST5		0258				
7701	0	800	20	03515		259		1,201		
					0,					

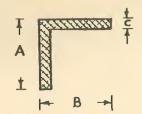


All items on this page 63 ST5 alloy unless shown otherwise. Lengths of 16 feet.

(\*) 63 SF Alloy

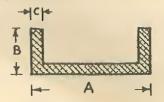
5

## **ALUMINUM ANGLES**



EQUAL LEG, Square Root

## ALUMINUM CHANNELS



EQUAL LEG, Square Root

NUMBER	A	В	C	WEIGHT	
†4638	1/2" x 1/2" x 5/8" x 3/4" x 1" x	1/2" X	1/16"	.070	
4627	1/2" X	1/2" X	1/8"	.131	
4628	5/8" x	5/8" x	1/8"	.168	
4629	3/4" x	3/4" x	1/8"	.206	
4954	1" x	1" x	1/16"	.145	
4630	. 1" x	1" x	1/8	.281	
4631	1¼" x	1¼" x	: 1/8"	.356	
4632	1½" x	1½" x	1/8"	.431	
4623	1½″ x 2″ x	1½" x	316	.633	
4620	2" x	2" x	1/8"	.581	
4633	2" x	2" x	316	.857	
		~ C		n	
	UNEQUA	L, 59	uare	Koot	
			•		
NUMBER	A	В	С	WEIGHT	
†4634	3∕4″ x	3/8" 2	c 3/32"	.116	

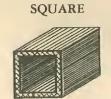
NUMBER	A	в с	WEIGHT
†4634	3∕4″ x	3/8" x 3/32"	.116
†4955 -	i" x	1/2" x 3/32"	.158
4635	1" x	1/2" x 1/8"	.206
4636	1¼" x	1/2" x 1/8"	.244
4637	1½" x	3/4" x 1/8"	.319
4639	2" x	1" x 1/8"	.431
4663	3½" x	11/4" x 1/8"	,694

NUMBER	A	В	С	WEIGHT
4614	½" x	1/2" X	332"	.148
4962	3/4" x	3/4" x	* (11	.303
4613	1" x	1" :	C 1/8"	.413
4607	1½" x	1½" ×	1/8"	.637
4966	2" x	2" >		.863
4608	2" x	_ 2″ ≥	c 3/16"	1.262

## UNEQUAL, Square Root

NUMBER	A	В	C	WEIGHT
4611	3/4" x	3/8" x	1/8"	.187
*4600	1" x	1/2" X	1/8"	.263
*4609	1¼" x	1/2" X	1/8"	.300
*4959	17/16" x	1/2" X	36.5"	251
*4612	1½" x	1/2" X	1/8"	.337
4963	1½" x	3/4" X	1/8"	.413
4616	13/4" x	1/2" X	1/8"	.374
4986	13/4" x	3/4" V	1/8"	.450
4617	2" x	1/2" X	1/8"	.413
*4965	2" x	1" x	1/8"	.564
*4958	2¾2″ x	%16" x	3/32"	.360
4967	2½" x	3/4" X	1/8"	.564
4610	3" x	1/2" X	1/8"	.563
4968	3" x	1" x	1/8"	.713
4969	4" x 5" x	1½" x	1/8"	1.013
*4970	5" x	2" x	316"	1.940

## ALUMINUM SEAMLESS TUBING



SIZE	THI	CKNESS	WEIGHT
1/2"	x ½"	x .062	.130
		x .062	.167
3/4"	x 3/4"	x .062	.205
1"	x 1"	x .062	.278
	$\times 1\frac{1}{4}$ "	x .062	,353
11/2"	x 1½"	$\times$ .062	.428
13/4"			.502
	x = 2"	$\times$ .062	.576
21/2"	x 2½"		1.074
	x 3"	x .093	1.297
*4"	x 4"	x .125	2.324
	Alloy	3-S Di	awn

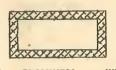
ROUND



SIZE	THICKNESS	WEIGHT
1/2" 3/4 "	.065	.104
3/4 "	.065	.164
-	1000	.224
11/2"	.065	.344
	Alloy 3-SH1	.4
	12 ft. length	IS

(†) 63 SF Alloy

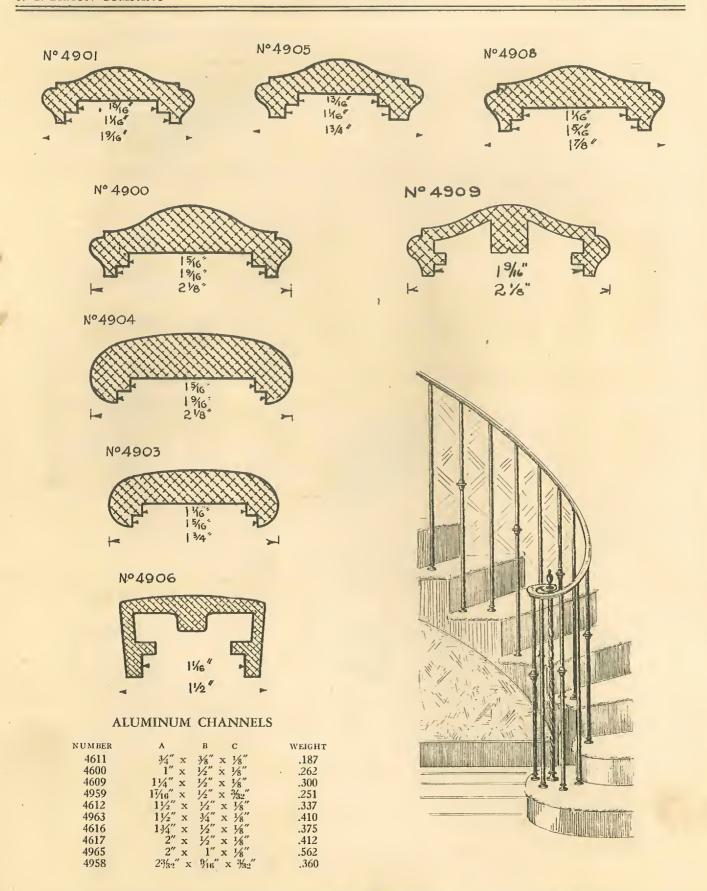
## RECTANGULAR

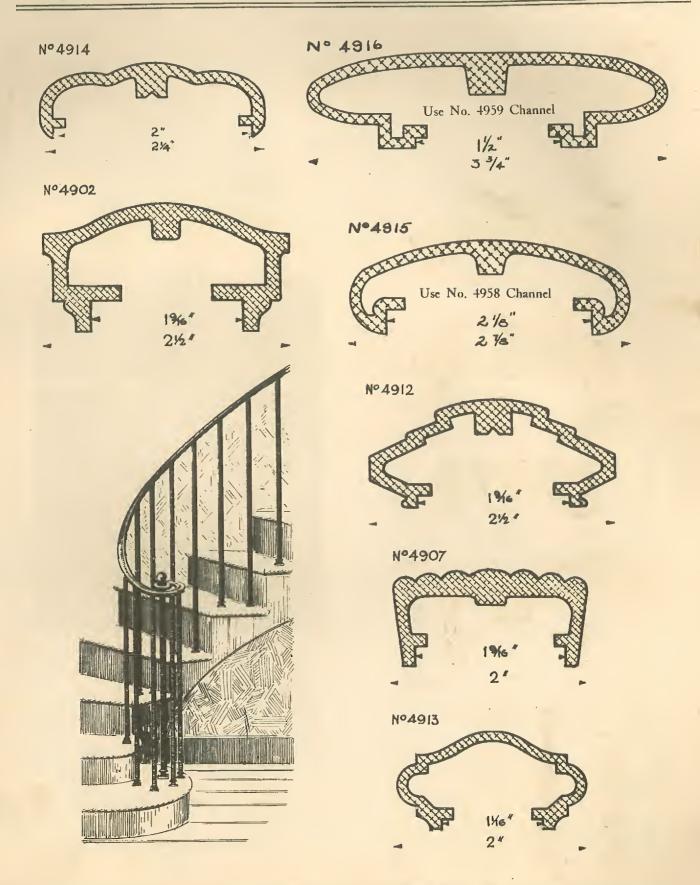


SIZE		THI	CK.	NES	SS	V	EIGHT	Г
1/2"	x	1"	x	.07	78		.246	
3/1"	х	11/2"	x	.07	8		.384	
1"	$\mathbf{x}$	11/2"	х	.07	78		.431	
1"	х	2"	x	.08	33		.553	
11/4"	x	21/2"	x	.08	33		.700	
13/4"	х	21/4"	х	.12	28		1.125	
13/4"	x	3"		.12			1.323	
*13/4"	х	31/4"		.10			1.150	
134"	x	.31/2"	x	.12	25		1.470	
*13/4"	x	4"	х	.12	25		1.650	
134"	x	41/2"	х	.12	25		1.765	
*13/4"	x	5"		.12			1.910	
* 2"	ж	3"	x	.12	25		1.395	
		A 11 are						

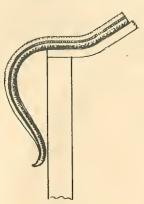
Alloy 3-S Drawn

Items with \* are 20 ft. lengths, all others on this page are 16 feet. All items on this page are 63-ST5 alloy unless shown otherwise.





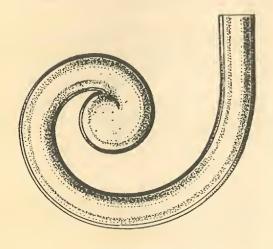
## LAMBS TONGUE



FOR ALUMINUM HANDRAILS

Nos. 4900, 4901, 4904 4908, 4909

#### LATERAL SCROLL



FOR ALUMINUM HANDRAILS

Nos. 4900, 4901, 4904 4908, 4909

Lateral Scrolls are furnished right and left, Scroll as illustrated is left hand for left side rail. For opposite side, order right hand scroll. A sheet giving full sizes of these lateral scrolls will be sent on request.

Lateral Bar Scrolls of malleable iron to fit the above moulding scrolls are also available.

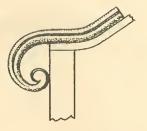
## SQUARE TERMINAL



FOR ALUMINUM HANDRAILS

Nos. 4900, 4901 4904, 4909

## VERTICAL END

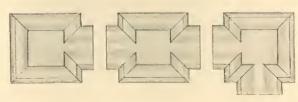


# FOR ALUMINUM HANDRAILS

Nos. 4900, 4901, 4904 4907, 4909



16505 RE Handrail End 16505 B Handrail Bracket



END CAP

CENTER CAP

CORNER CAP

FOR ALUMINUM HANDRAIL

No. 4908

## ALUMINUM CAPS AND DROPS

TYPE B



FOR SQUARE TUBING

 $3'' \times 3''$ 

 $4'' \times 4''$ 

## TYPE A

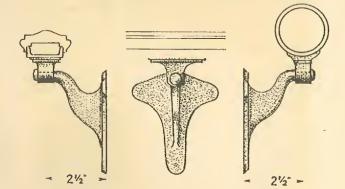


FOR SQUARE TUBING

 $3'' \times 3''$ 

4" x 4"

## WALL RAIL BRACKET

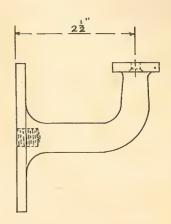


No. 4576

Aluminum Bracket for Channel No. 4576A Aluminum Bracket for Piperail

> No. No. No.

FOR RECTANGULAR TUBING 4" x 6"



WALL RAIL BRACKET

Flat Top

No. 4587

Curved Top No. 4593

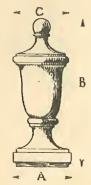
## POLISHED ALUMINUM FINIALS

A novel and attractive Bracket.

The Swivel allows Backplate to remain always in vertical posi-

tion no matter what the pitch of the Handrail.

SQUARE BASE

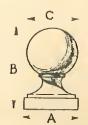


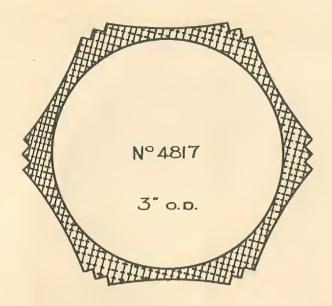
	Α	В	C		Α	В	C
4570	11/8"	31/4"	11/4"	No. 4560	11/8"	13/4"	1 "
4571	13/8"	4 "	11/2"	No. 4561	13/8"	21/8"	11/4"
4572	15/8"	47/8"	134"	No. 4562	15/8"	21/2"	11/2"
				No. 4563	13/4"	27/8"	13/4"
			•	No. 4564	2 "	31/4"	2 "

SQUARE BASE

No. 4564

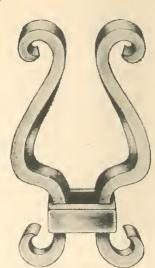
Additional finials in Polished Bronze and malleable iron are also available.





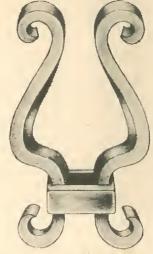
## CAST ALUMINUM BALUSTER ORNAMENTS

For 1/2" and 5/8 Square Bars

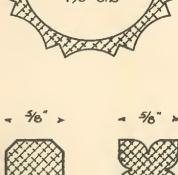


Nº 9940

For 1/2" and 5/8 Square Bars

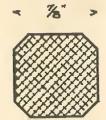


ORNAMENTAL BALUSTER ORNAMENTS may be used with square bars, tubing or with ornamental bars as shown on this page. They are easily applied with pin or weld. Also available in Malleable Iron.

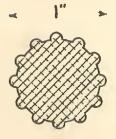


N°4813





Nº 4814



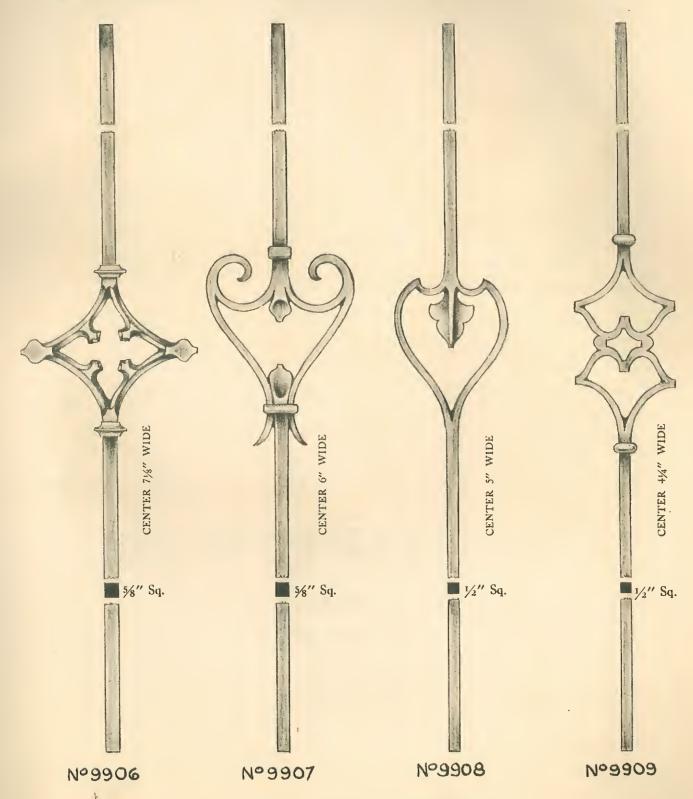
Nº4812



For 1/2" and 5/8 Square Bars

## CAST ALUMINUM BALUSTER BARS

ORNAMENTAL ALUMINUM BALUSTER BARS, are strong, lightweight, and of pleasing design. They are supplied in long lengths so they can be cut to meet any condition. These designs are also available in Malleable Iron. Ask for full information.



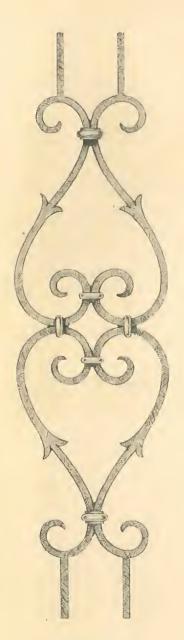
BALUSTER BARS ARE SUPPLIED 3'-3" LONG

Nº9931

## CAST ALUMINUM RAILING PANELS

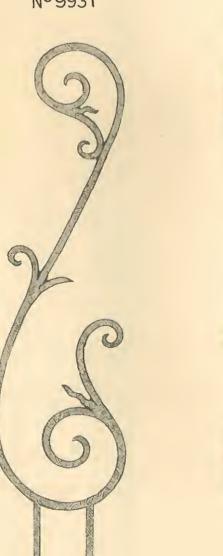
ORNAMENTAL ALUMINUM RAILING CASTINGS are double faced, strong and lightweight. They may be used as railing panels or as a continuous design in Porch enclosures, etc. Also available in Malleable Iron.

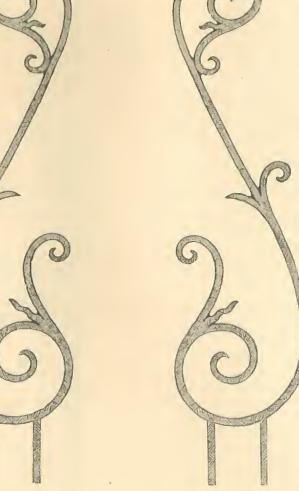
Nº9930



Height 37" Width 9½"







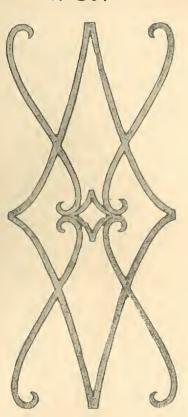
Height 33" Width 8½"

## CAST ALUMINUM RAILING PANELS

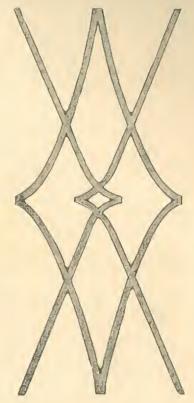
Nº9910



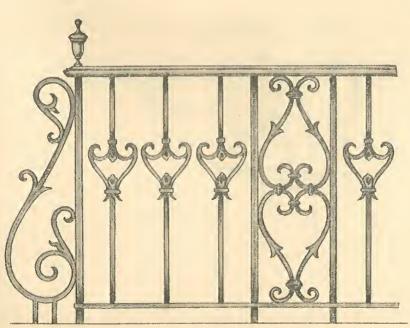
Nº9900



Height 24½" Width 10½"



Height 24½" Width 10½"

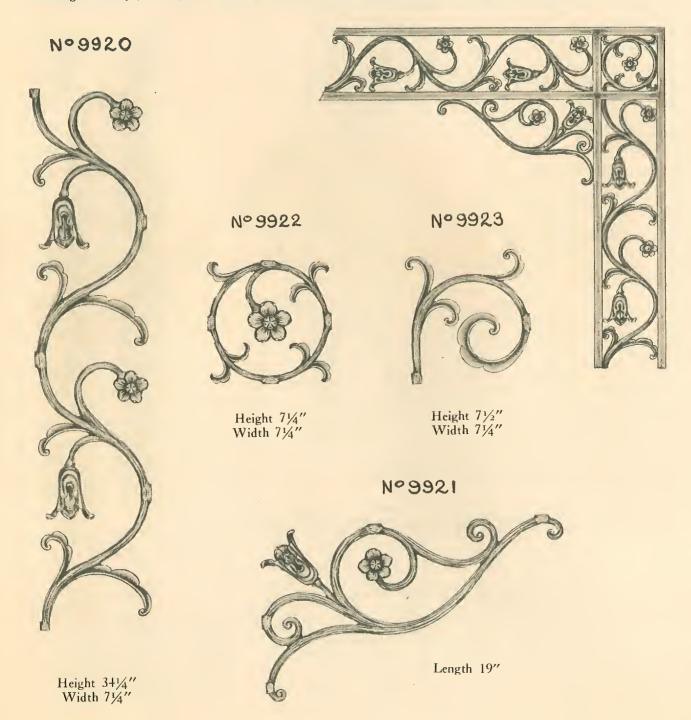


Height 311/4" Width 81/2"

ORNAMENTAL ALUMINUM PANELS shown on this page are double faced and especially designed for railings of continuous design. They may also be used in construction of window guards, porch enclosures, etc. Also available in Malleable Iron.

## ORNAMENTAL ALUMINUM CASTINGS

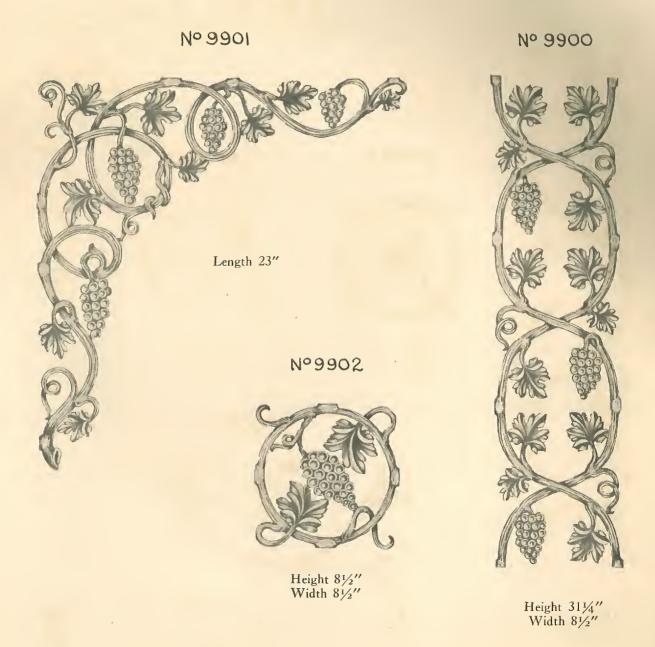
DOUBLE FACED ALUMINUM CASTINGS offered on this page are entirely new and different in design. Pleasing to the eye, and light in weight, they lend themselves particularly to small house decoration.



Ideally suited for decorating entrances, porches, trellis, etc. May also be had in malleable iron. Refer to other pages for interesting designs.

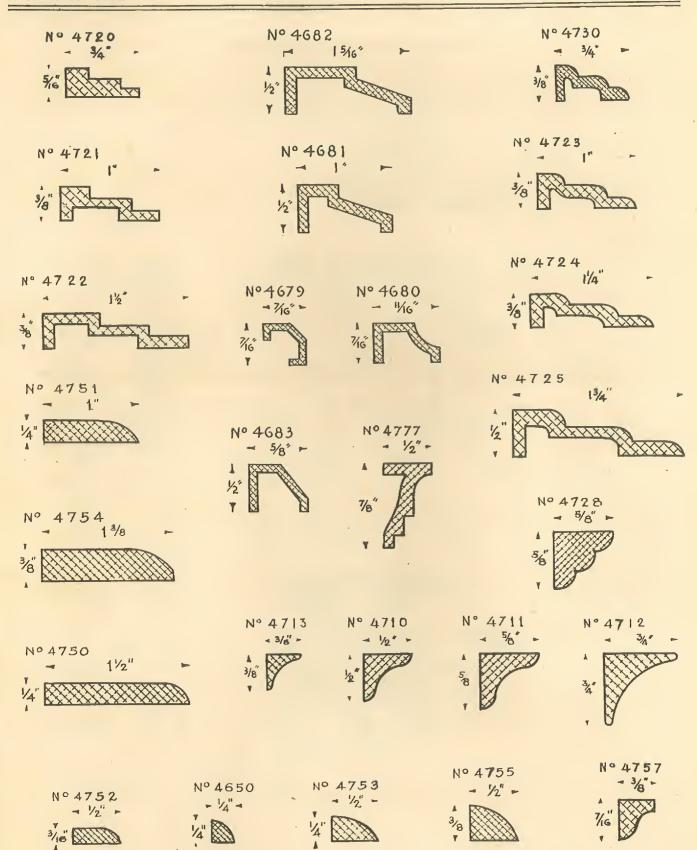
## ORNAMENTAL ALUMINUM CASTINGS

DOUBLE FACED ALUMINUM CASTINGS, shown on this page are authentic replicas of genuine Southern designs. They are ideally suited for the construction of Porches, Verandas, Balconies, Trellis etc. Their lightweight construction allows for easy handling. They may also be had in Malleable Iron.



Design No. 9901 may be used as a hanging bracket for Lanterns, Flower Holders, Signs, etc. Design No. 9900 may be used as a railing panel.

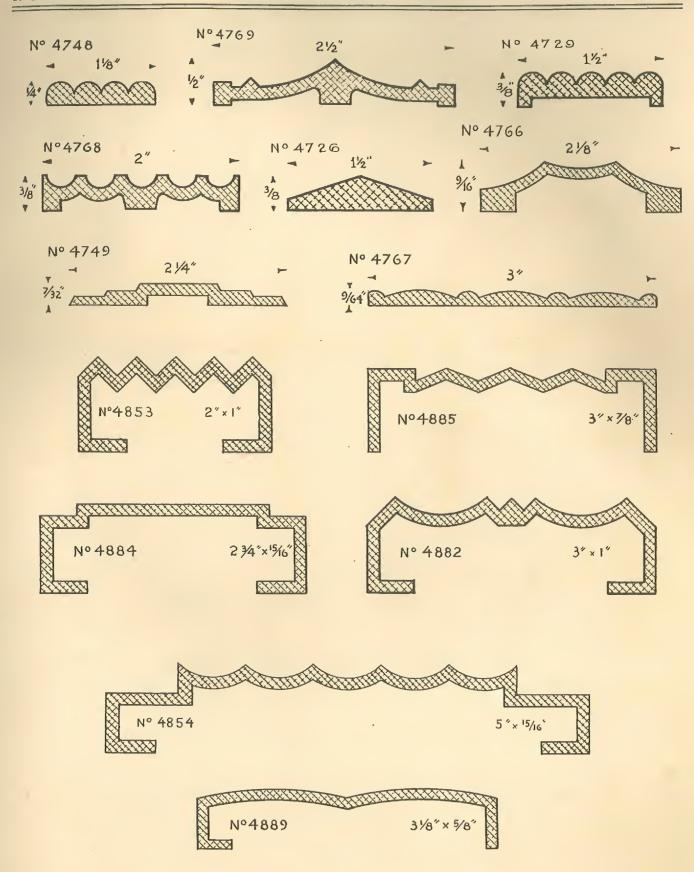
J. G. BRAUN COMPANY



Illustrations Full Size

See index for weight, alloy and lengths.

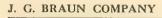
Measurements Approximate

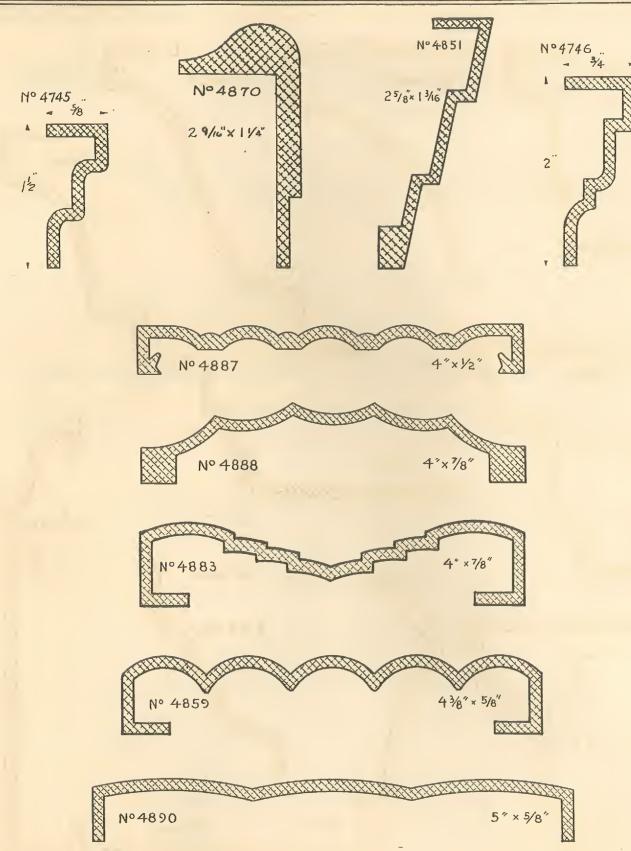


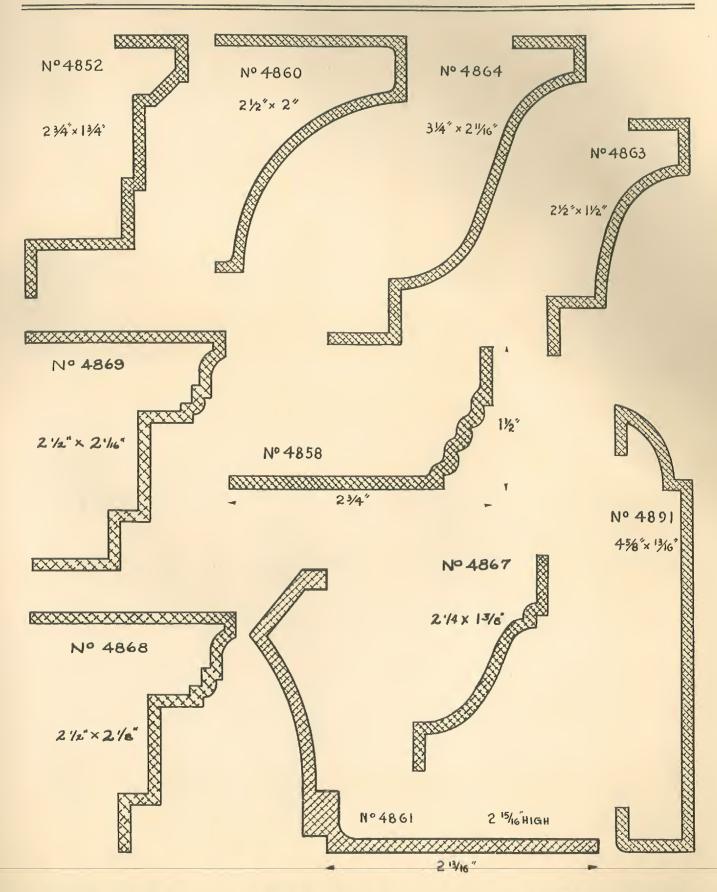
Illustrations Full Size

See index for weight, alloy and lengths.

Measurements Approximate

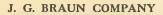


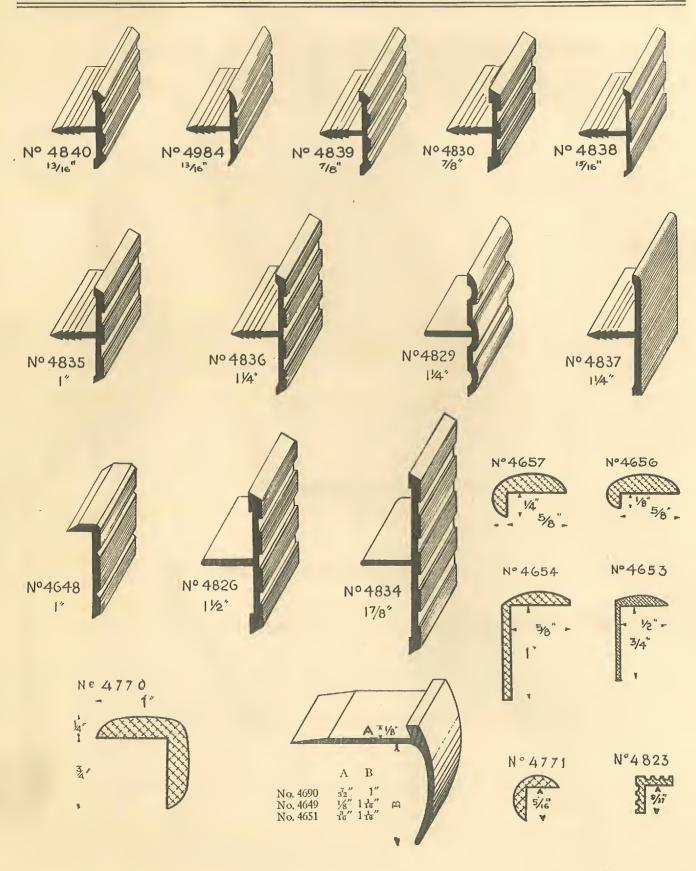


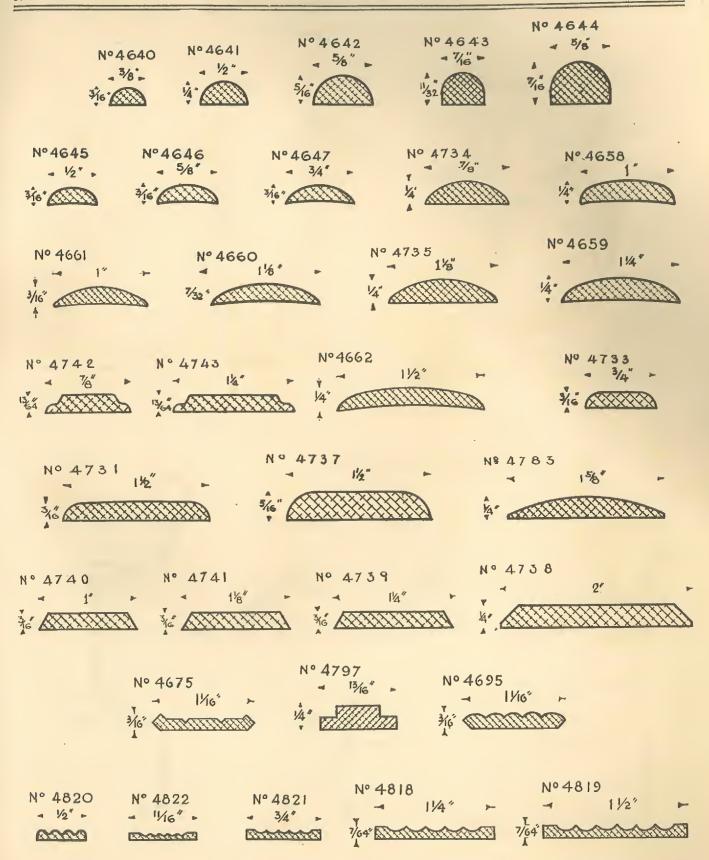


Illustrations Full Size

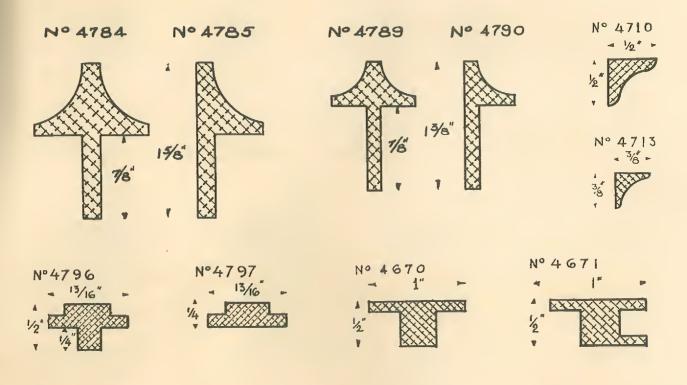
See index for weight, alloy and lengths.



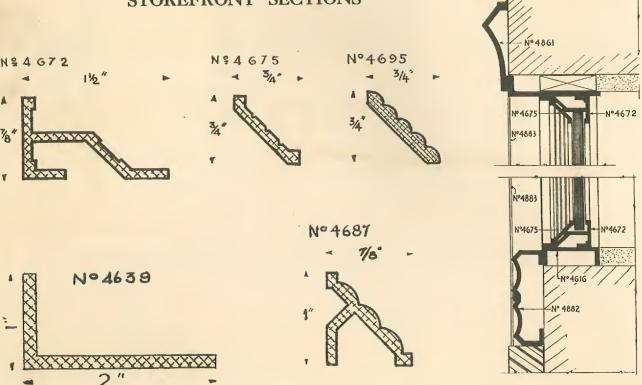




## GLASS SECTIONS



# STOREFRONT SECTIONS

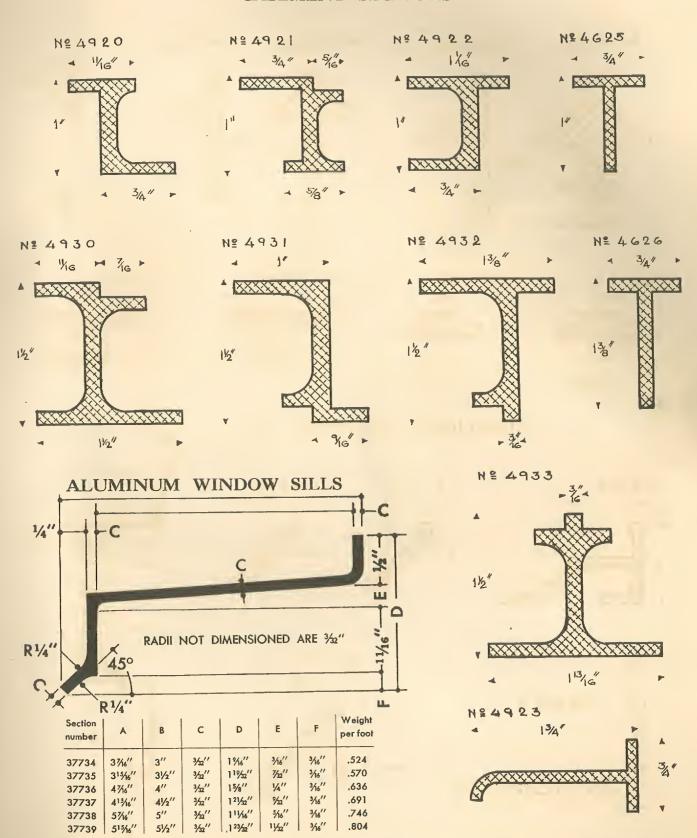


Illustrations Full Size

See index for weight, alloy and lengths.

Measurements Approximate

## CASEMENT SECTIONS

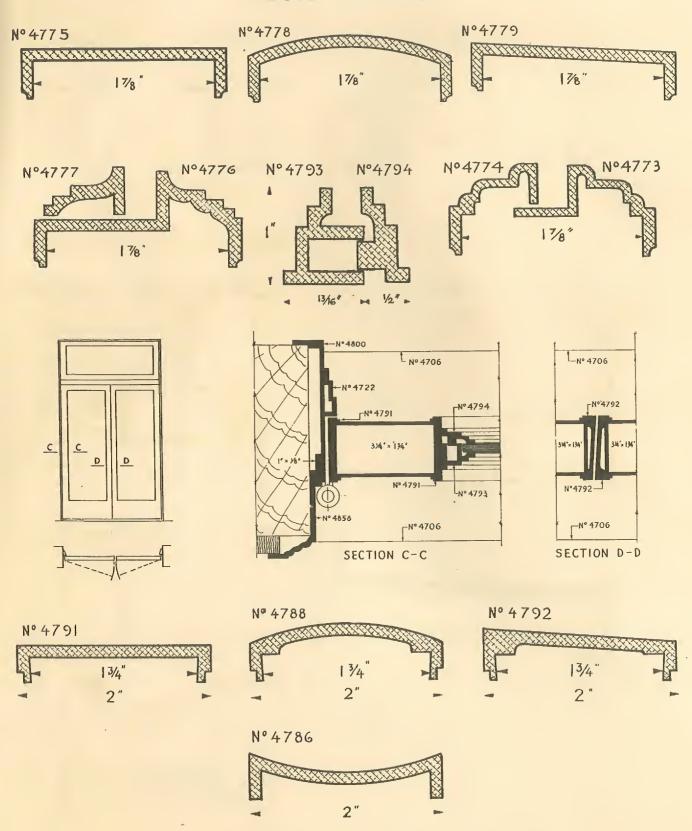


Illustrations Full. Size

See index for weight, alloy and lengths.

Weights and Measurements Approximate

## DOOR SECTIONS

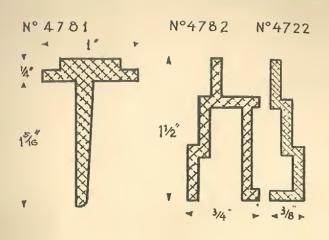


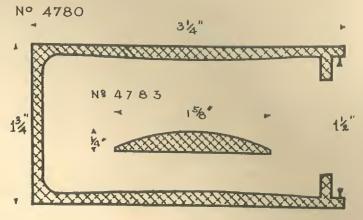
Illustrations Full Size

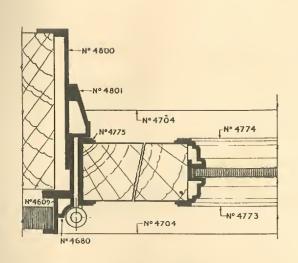
See index for weight, alloy and lengths.

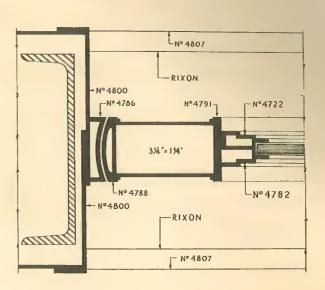
Measurements Approximate

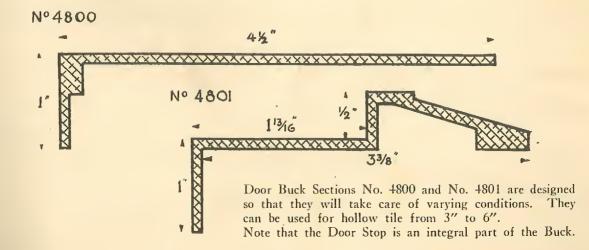
## DOOR SECTIONS

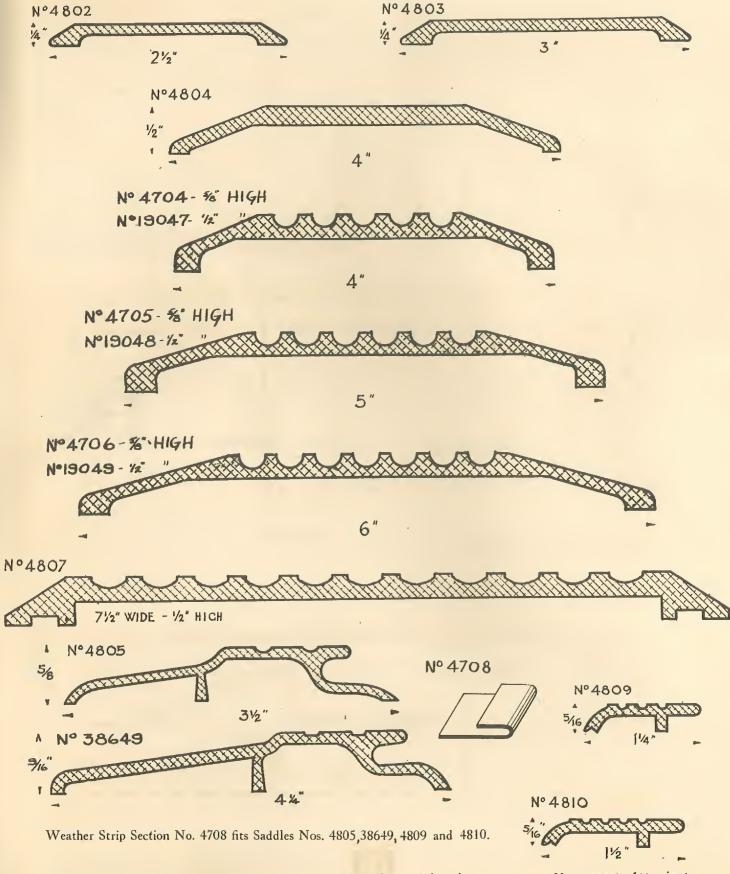












Illustrations Full Size

See index for weight, alloy and lengths.

Measurements Approximate

# ALCOA COPINGS & GRAVEL STOPS

On the following pages we offer an entirely new aluminum service from stock. Extruded Aluminum Copings and Gravel Stops are supplied complete with all the necessary anchor plates, sheet, joint cover plates, strap anchors, nails, washers, etc. to finish a complete job.

Extruded Aluminum Copings and Gravel Stops are watertight, light in weight and offer an inexpensive installation with a minimum of time and labor. Can be assembled almost entirely on the job and are equally well suited for new work or for replacements. Complete details for installation and specifications will be found on the following pages.

The light weight of Extruded Aluminum Copings and Gravel Stops make them easy to handle as they weigh only a fraction of stone or terra cotta. Transportation and labor costs are greatly reduced as no special conveying or hoisting equipment are necessary.

The following complete materials are furnished for each job.

## FOR COPINGS

EXTRUDED ALCOA ALUMINUM FASCIA 36723 is supplied in straight 10 ft. lengths.

SUFFICIENT No. 36724 EXTRUDED ALUMINUM Joint Cover and No. 36725 Extruded Aluminum Anchor Plate are supplied to cut all the 6 inch pieces necessary to complete job.

SUFFICIENT ALUMINUM SHEET of .064 and .032 thickness will be supplied to make the desired width of coping sheets and joint covers. The Aluminum Sheet will be supplied flat, to be shaped by installing contractor to meet existing conditions.

WELDED CORNERS, both inside and outside can be supplied, if desired, in accordance with customers drawings and specifications. These will be subject to our approval.

Sufficient Aluminum Nails, Electro Galvanized bolts, Nuts and Washers will be furnished to fasten Copings.

## FOR GRAVEL STOPS

EXTRUDED ALCOA ALUMINUM GRAVEL STOP. No. 39259 is supplied in straight 10 ft. lengths.

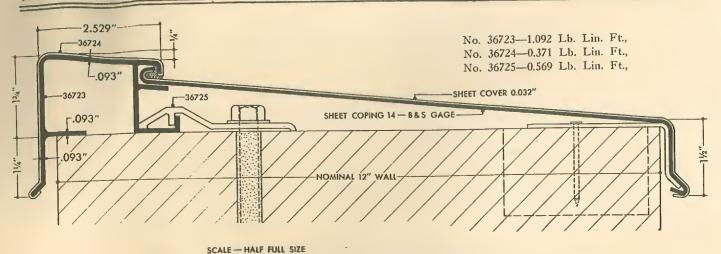
Sufficient No. 39258 Joint Cover Plate is supplied to cut all the 6 inch pieces necessary to complete joh.

Sufficient Aluminum Nails with Neoprene Washers will be supplied to fasten Gravel Stop and Cover Plates.

WELDED CORNERS, inside and outside can be supplied, if desired, in accordance with customers drawings and specifications. These will be subject to our approval.

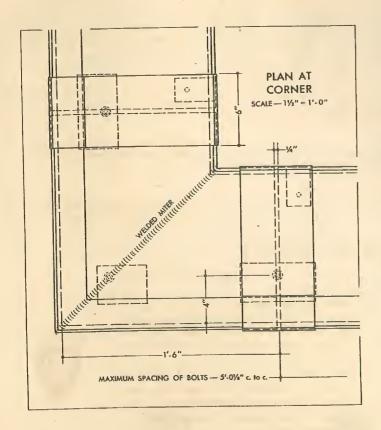
Complete working details and specifications for both Copings and Gravel Stops will be found on following pages.





This type of Coping, which combines an Alcoa extruded shape with formed sheet aluminum, is adaptable for walls of any thickness or material. The extruded shape may be purchased cut to specified lengths and requires very little shop fabrication.

The Coping Sheet proper and Joint Cover Sheet can be readily and accurately formed by any well equipped fabrication shop. The result is an economical and watertight custombuilt coping designed for the structure on which it is used.



## **SPECIFICATIONS**

#### EXTRUDED SHAPES

\*63S-F

Extruded shapes shall be Aicoa Aluminum alloy \*, as extruded, Federal Specification QQ-A-356b, Condition F. The extruded Coping shall be not less than 0.093 inch thick; the extruded Expansion Joint Cover shall be not less than 0.050 inch thick.

Extruded shapes shall have smooth, clean, sharp profiles, true to details, dimensions, design requirements and unless otherwise noted, shall be straight and true to line, and shall conform to Alcoa standard tolerance for extruded shapes.

Extruded shapes formed to curve shall be true to radii and free from buckling, kinking or twisting. Certain or all shapes shall be made with miters, slots, plain or tapped holes as required for assembly.

#### SHEET ALUMINUM

Aluminum sheet shall be Alcoa Aluminum alloy 35,  $\frac{1}{2}$  H temper, Federal Specification QQ-A-359a, Condition  $\frac{1}{2}$  hard. The Coping sheet shall be not less than 0.064 inch in thickness; the Sheet Joint Cover shall be not less than 0.032 inch in thickness.

Sheet Aluminum shall be formed to details, dimensions and design requirements as shown on the drawings and, unless otherwise noted, shall be straight and true to line.

Sheets formed to curve shall be true to radii and free from buckling, twisting or kinking, and made with miters, holes and crimps as required for complete assembly.

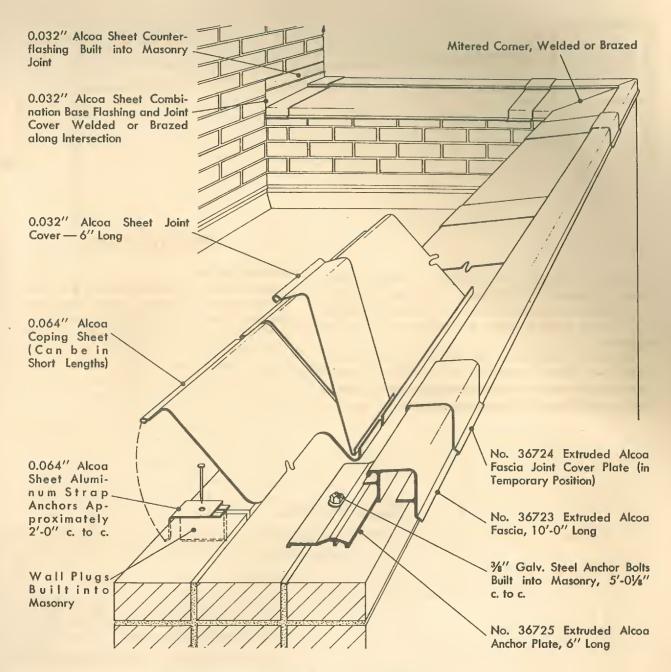
Sheet coping sections shall be furnished in lengths not to exceed 10'-0".

#### EXTRUDED ANCHOR PLATES

Anchor Plates shall be Alcoa Aluminum alloy #, as extruded, Federal Specification QQ-A-356b, Condition F; formed true to detail, and having a minimum thickness of 0.125". Formed sheet strap anchors shall be 3S, ½ H alloy not less than 0.064 inch in thickness.

#### NAILS

Nails for securing strap anchors shall be aluminum or galvanized steel roofing nails.



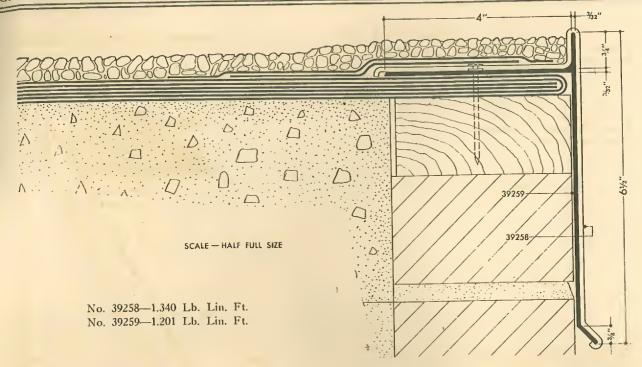
# INSTALLATION IS SIMPLE

- 1. Work from the corners;
- 2. Nail Strap Anchors in place;
- 3. Place 10-foot section of Extruded Copings;
- Slide on Extruded Expansion Joint Cover to clear joint;
- 5. Insert Anchor Plate;
- Slip next 10-foot section of Extruded Coping under Anchor Plate, allowing ¼ inch between sections for expansion;
- 7. Place anchor washer and nut and tighten;
- 8. Place bed of bituminous mastic on top at ends of Extruded Copings at expansion

joints and slide Extruded Expansion Joint Cover over joint;

- Place bed of bituminous mastic on top at ends of Coping Sheets at expansion joints and hook Coping Sheet under Extruded Coping. Snap drip edge into place over Strap Anchors.
- Hook Sheet Joint Cover under Extruded Coping at expansion joints and snap drip edge into place over Coping Sheet.
- Caulk at joint between Coping Sheet and Extruded Coping.





The use of this Alcoa Extruded Gravel Stop with its Joint Cover Plate gives a positive watersealed unit at minimum cost. Installation of this unit is accomplished by driving one nail in the center of each length and one through the Cover Plate at each joint.

This Gravel Stop was designed especially for use with bonded roofing.

# EXTRUDED SHAPES PLAN AT CORNER SCALE -- 11/2" = 1'-0" MAXIMUM LENGTH OF SECTIONS 10'-0"

## **SPECIFICATIONS**

\*635-F

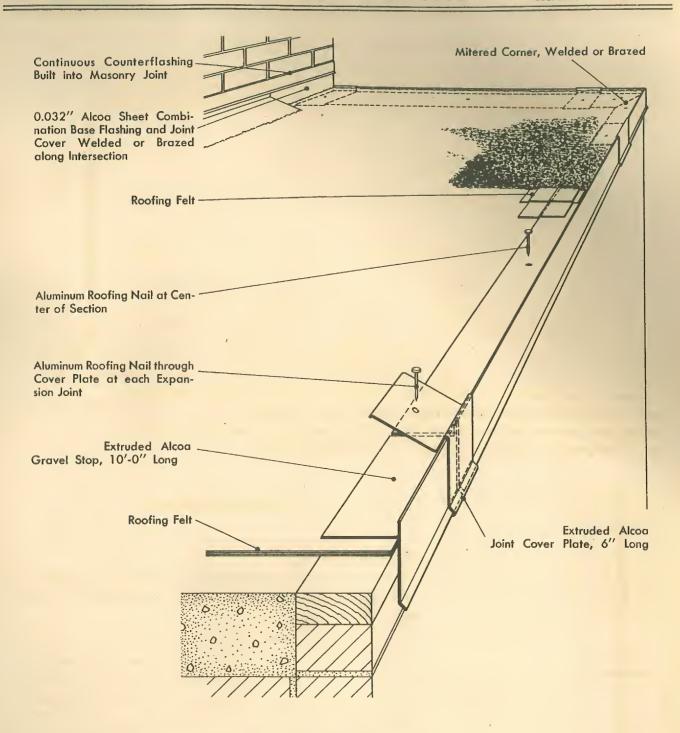
Extruded shapes shall be Alcoa Aluminum alloy \*, as extruded, Federal Specification QQ-A-356b, Condition F, not less than 0.093 inch thick unless otherwise specified.

> Extruded shapes shall have smooth, clean, sharp profiles, true to details, dimensions, design requirements and unless otherwise noted, shall be straight and true to line, and shall conform to Alcoa standard tolerance for extruded shapes.

Extruded shapes formed to curve shall be true to radii and free from buckling, kinking or twisting. Certain or all shapes shall be made with miters, slots and holes as required for assembly.

### **NAILS**

Nails for securing gravel stop sections and cover plates shall be Aluminum roofing nails.



# INSTALLATION IS SIMPLE

- 1. Work from the corner;
- Place 10-foot section of Extruded Gravel Stop;
- 3. Nail at center only;
- 4. Slide on Extruded Joint Cover Plate to clear joint;
- 5. Place next 10-foot section of Extruded Gravel Stop, allowing 3/4" between sections for expansion and nailing.
- Slide Extruded Joint Cover Plate over joint on bed of bituminous mastic and nail.



## STANDARD ALUMINUM PIPE 63-ST-5 ALLOY

## AVAILABLE IN THREE SIZES

1" I.P.S.

11/4" I.P.S.

11/2" I.P.S.

Supplied in 12 Foot Lengths

STANDARD ALUMINUM, fittings and pipe are ideally suited for Hand Rails, Guard Rails, etc., etc. They are highly resistant to corrosion, durable and leave no streak or stain on adjacent surfaces.

ALUMINUM FITTINGS FOR RAILINGS **CROSS** ELL-90° AVAILABLE FOR 11/4" AND 11/2" ALUMINUM PIPE FLUSH TYPE FACIA FLANGE TEE PIPE RAIL BRACKET No. 4593 HANDRAIL FLOOR FLANGE TERMINAL

FLUSH TYPE FITTINGS, are clean, strong and fit perfectly with outside surface of Aluminum Pipe. Only a thin seam is visible between pipe and fittings. All fittings are cast aluminum alloy B-214, except floor flange and facia flange which are forged aluminum, alloy 61-ST.

RAILINGS, made from genuine aluminum pipe and fittings are long lasting with a minimum of maintenance. Pipe and flush type fittings are fastened together with pins or weld. Other fittings for stair rails in 35° or 40° angles are available on special order. Ask for full information.

## "ALCOA" 24S-T4 ALUMINUM MACHINE SCREWS

BRIGHT FINISH NATIONAL COARSE THREADS-CLASS 2-FREE FIT

	4-40	6-32	8-32	10-24	10-32	1/4"-20	16"-18	3/8"-16
Length								
1/4"	FR	FRJ	FRJ	R	FRJ			
5/16" .	FR	FRJ	FR	FROJ	FR			
3/8"	FR	FROJ	FROJ	FROJ	FRJ	FRJ		
7/16"			FR					
1/2"	FR	FROJ	FROJ	FROJ	FRJ	FROJ	FR	
5/B"	F	FROJ	FRJ	FR	FRJ .	FR		
3/4"	FR	FROJ	FROJ	FROJ	FRJ	FROJ	FR	FR
7/8"			FJ		FR	FR		
1"	FR	FROJ	FROJ	FROJ	FRJ	FROJ	FR	FR
11/4"		J	FROJ	FRJ	FRJ	FRO	FR	FR
1 1/2"		FRO	FRO	FRO	FR	FROJ	FR	FR
1 3/4"			R	R	R	FR		
2"			R	FR	FR	FRO	FR	FR

## "ALCOA" 24S-T4 ALUMINUM WOOD SCREWS

BRIGHT FINISH-AMERICAN NATIONAL STANDARD

	* #6	#8	#10	#12	#14"
Length					
" 1/2"	FRO	0			
5/8 "	FRO				
3/4"	FRO	FRO	FR		
1"	FRO	FRO	FRO	FR	
11/4"	FRO	FRO		FRO	FRO
11/2"	0	FRO	FRO	FRO	FRO
1 3/4 "					FR
2"			FRO	FRO	FRO

## "ALCOA" ALUMINUM MACHINE BOLTS

HEXAGON HEAD 24S-T MACHINE FINISH—NOT WASHER FACED

,	1/4"-20	5/16"-18	3/8"-16	1/2"-13	5/8 "-11
Length					
3/4	Χ.	Х			
1	Х	Х	Х	Х	Х
1 1/4	Х	Х	Х	Х	Х
1 1/2	X	Х	Х	Х	Х
1 3/4	Х	Х	Х	Х	Х
2	X	Х	Х	Χ.	Х
21/4	Х	Х	, X	Х	Х
21/2	X	Х	Х	Х	Х
23/4	Х	Х	Х	Х	Х
3	Х	Х	Х	Х	Х
31/4	Х	Х	Х	Х	Х
31/2	Х	Х	Х	Х	Х
3 3/4	X	Х	х	Х	Х
4	Х	Х	Х	Х	х

# PHILLIPS RECESSED HEAD MACHINE SCREWS

24S-T4 BRIGHT FINISH

	6-32	8-32	10-24	10-32	1/4"-20	5/16"-18	3/8"-16
Length							
1/4"	FRO	FRO					
5/16"	FRO	FRO	FR	FR			
3/8"	FRO	FRO	FRO	FR	FR		
7/16"	FR	RO	R	FR			
1/2"	FRO	FRO	FRO	FR	FRO	FR	
5/8"	FRO	FRO	FRO	FR	FRO	FR	
3/4"	FRO	FRO	FRO	FR	FRO	FR	FR
7/8 "	FR	FR	FR	FR	FR	R	F
1"	FRO	FRO	FRO	FR	FRO	FR	FR
1 1/8"	RO	RO	R	R			
1 1/4"	FR	FRO	FRO	FR	FRO	FR	FR
1 1/2"	,	FR	FRO	FR	FRO	FR	FR
1 3/4 "			FR	FR	FR	R	
2"			FR	FR	FR	FR	F

## PHILLIPS RECESSED HEAD WOOD SCREWS

24S-T4 BRIGHT FINISH

	<b>#4</b>	<b>#5</b>	£6	#7	#8	#9	#10	#12	#14
Length									
3/8"	FR	,	-						
1/2"	FRO	0	FRO	R	FR				
5/8"	FRO	0	FRO		FRO				
3/4"	FRO	FRO	FRO	FR	FRO	R	FR		
7/8"		F	FRO		FRO		FR		5.
1"	0	FRO	FRO	FRO	FRO	F	FRO	FR	
1 1/4"			FRO	RO-	FRO	F	FRO	FR	F
1 1/2"				F	FRO	FR	FRO	FR	F
1 3/4"					FR		FR	FR	F
2"					FRO		FRO	FR	FR
21/2"								FR	FR
3"			Ĺ						F

## HEXAGON 24S-T MACHINE SCREW NUTS

4-40	10-24	1/4"-20
6-32	10-32	5/16" - 1 B
8-32		3∕8″-16

## HEXAGON 24S-T BOLT NUTS

1/4"-20	3/8"-16	5⁄a″-11
5/16"-18	1/2"-13	

"J"—Jackson Head "F"—Flat Head "R"—Round Head "O"—Oval Head

As our stocks are constantly being enlarged we solicit your inquiries for items of Aluminum Screw Machine Products and Rivets not shown in this catalog.

# J. G. BRAUN COMPANY

			RO	UND	HEA	<u>ND</u>				
Length	1/8"	3/16"	1/4"	<b>¾6</b> "	3/8"	1/2"	5/8"	34"	1"	11/4"
Diameter 1/16" 3/32" 1/8" 5/32" 3/16" 1/4"	×	××××	× × × ×	× × × ×	× × × × ×	X X X	XXX	X X X	XXX	X X X

## FLAT COUNTERSUNK HEAD

Length	1/4"	3/8''	1/2"	5/8**	3/4"	1"	11/4"	11/2"
Diameter   /8   3/16    /4	X	X X	X X X	X X X	X X X	X X X	X	X

## FLAT HEAD

Length	1/4"	3/8''	1/2"	3/4"	1"	11/4"
Diameter   /8"   5/32"   3/16"   /4"	×	X X X	X X X	X X	X X	×

**NOTES** 

